



# Hilton Soy Foods

## Product Specification Toasted Soy Pieces - SMALL

**PRODUCT:** SOY005 – Soy Pieces Small (Dry Roasted, No Oil Added, Full Fat)

**INGREDIENTS:** Produced from Non-GMO Food Grade Soybeans

**INGREDIENT DESCRIPTION:** Nutty, rich flour made from ground dry roasted soybeans

**PHYSICAL STANDARDS:**

**Aroma:** Toasted nutty smell, free from all rancid, bitter and musty odours

**Colour:** Golden brown

**Taste (organoleptic):** Natural, toasted, nutty taste, free from all rancid, bitter and musty flavours

**Particle Size:** Everything through a US Mesh # 7

Minimum 80% between 0.75mm and 3.18mm (retained on a US Mesh # 20)

Up to 20% less than 0.75mm (through a US Mesh # 20)

**Moisture:** Less than 5%

**Oil Range:** 18 – 23%

**Protein Range:** 41 – 45%

**FOREIGN MATERIAL:** Shall be free of all substances degrading physical characteristics or harmful to human consumption.

### Nutrition Facts:

100g serving

Total Calories	480	Vitamin A	2.1 RE
Protein	44.3g	Vitamin C	1.1 mg
Total Fat	21.8g	Calcium	125 mg
Polyunsaturated	13.2 g	Iron	7.1 mg
Omega 6	11.1 g		
Omega 3	2.1 g		
Monounsaturated	4.4 g		
Saturated	3.1 g		
Transfat	0.02 g		
Cholesterol	0 mg		
Total Carbohydrate	26.6 g		
Sugars	7.9 g		
Dietary Fibre	13.4 g		
Sodium	11 mg		

### Microbiological Standards

Total Plate Count	Max 50 000 / g
Yeast and Mould	Max 500 / g
Total Coliform	Less than 100 / g
Escherichia Coli	Less than 10 / g
Staphylococcus aureus	Less than 10 / g
Salmonella	negative / 25 g

**RECOMMENDED STORAGE CONDITIONS:** Clean, cool (16-20°C), Maximum Humidity 60%.

**SHELF-LIFE:** As an ingredient 6-12 months, packaged for retail 12-18 months.

**PACKAGING FORMAT:** Product is packed in a vacuum sealed and nitrogen flushed food grade white poly bag of 25 kg net weight.

**KOSHER STATUS:** Yes, COR 355

Supplier Signature:

Scott Mahon

Dated: January 11, 2008